



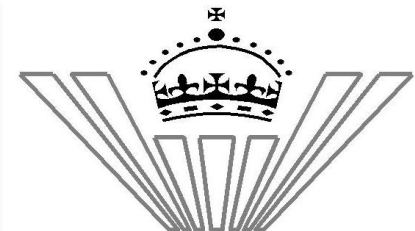
# **Role of Green Nanotechnology in Sustainable Nanotechnology**

## ***Panel Discussion***

**Terry Wilkins**

CEO, Nanomanufacturing Institute, University of Leeds, UK  
Yorkshire Forward Professor of Nanomanufacturing Innovation

[t.a.wilkins@leeds.ac.uk](mailto:t.a.wilkins@leeds.ac.uk)



**Prince of Wales Award  
For Innovation & Production**



# Dr Virginie Heidweiller

## GuideNano





# Your Panel

- Dr Mark Wiesner, Duke U, US\*
- Dr Barb Karn, SNO, US\*
- Dr Anna Costa, Istec CNR, IT
- Dr Socorro Vázquez-Campos, LEITAT, ES
- Dr John Warner, Warner-Babcock Institute for Green Chemistry, LLC, US
- Prof Terry Wilkins, Leeds U, UK\*

\* *Short presentations*



# Designing Green(er) Nanotechnology

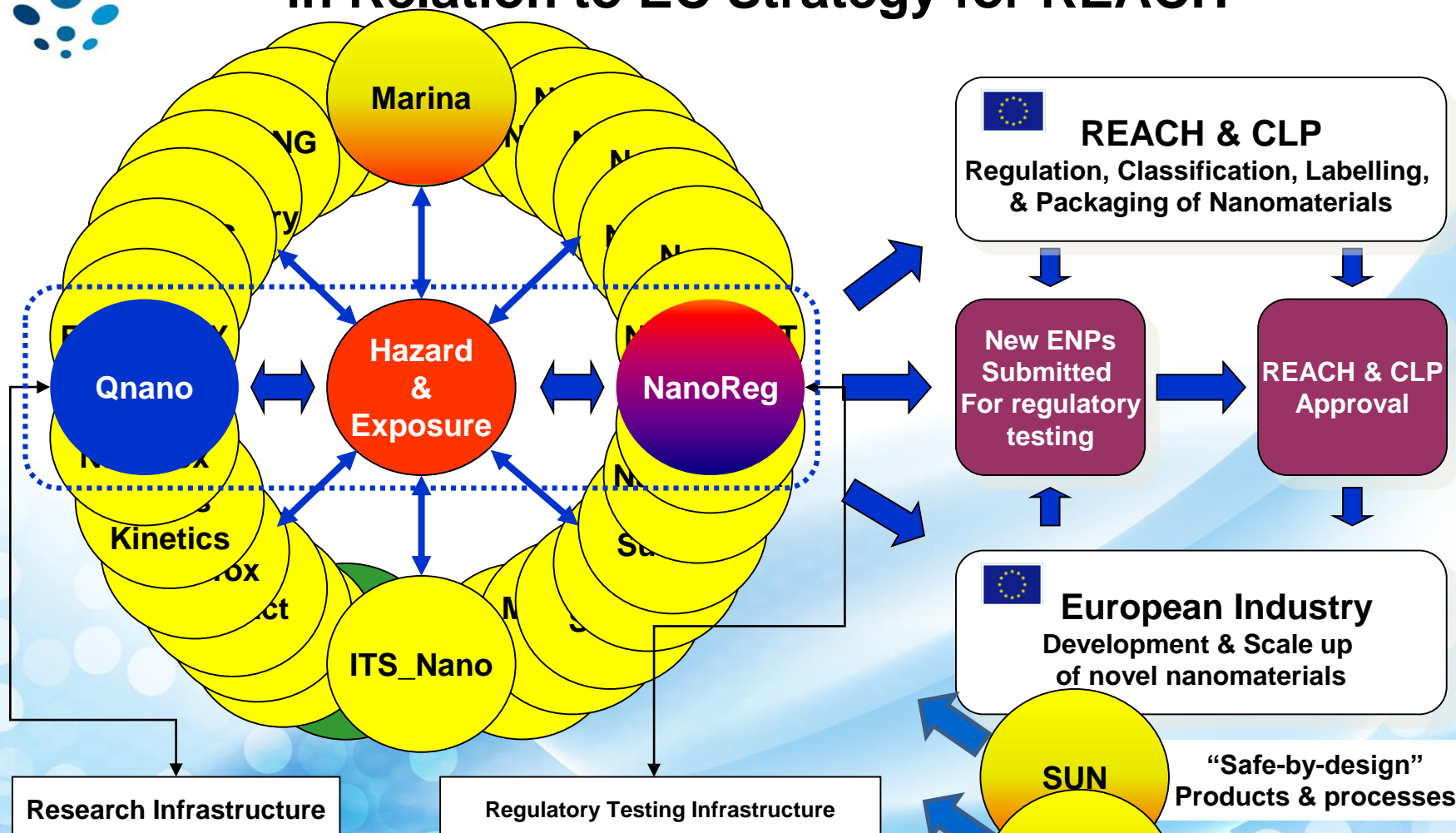
*Exploitation of the validated knowledge and tools from global nanosafety research to design both products and processes that quantitatively minimise negative impacts &/or maximise benefits for the environment*

NB: Nanomaterials have one or more dimensions between 1-100 nm





# Analysis of 50 FP7 Nano EHS Projects in Relation to EC Strategy for REACH



- Key**
- Nanomaterials hazard and risk research and Innovation projects
  - Nanomaterials hazard and risk infrastructure development projects
  - Quantitative Structure Activity Analysis (QSAR)
  - NanoFutures European Technology Platform (11 Industry Sectors Input into nanosafety research needs)



# What TRLs are: a) nanotechnology and b) nanosafety translational research currently at?

**CATALYST Phase**

**CATAPULT Phase**

TRL 1

TRL 2

TRL 3

Many innovations fail here

TRL 4

TRL 5

TRL 6

TRL 7

TRL 8

TRL 9

Basic principles observed and reported

Technology concept and/or application formulated

Analytical and experimental critical function and/or characteristic proof of concept

Component and/or validation in laboratory environment

Component and/or validation in relevant environment

System model or prototype demonstration in a relevant environment

System prototype demonstration in an operational environment

Actual system complete and qualified through test and demonstration.

Actual system proven through successful operations

**Nanosafety R&I**

Reverse research, innovators, entrepreneurs, industry & investors collaborators

**Product & process R&I**

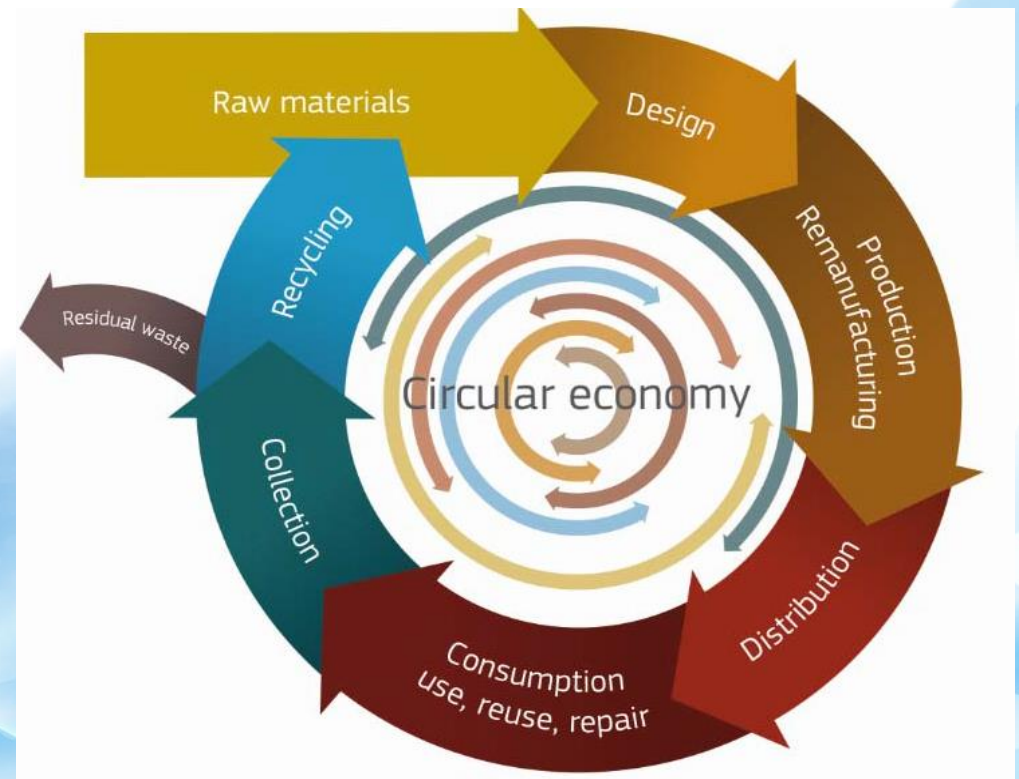
**Greener by Design**



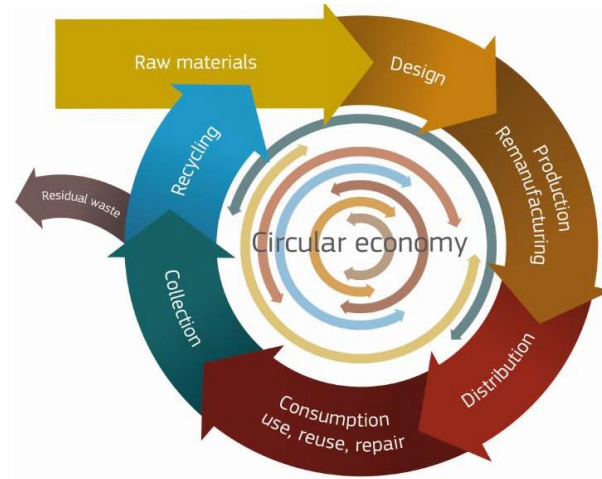
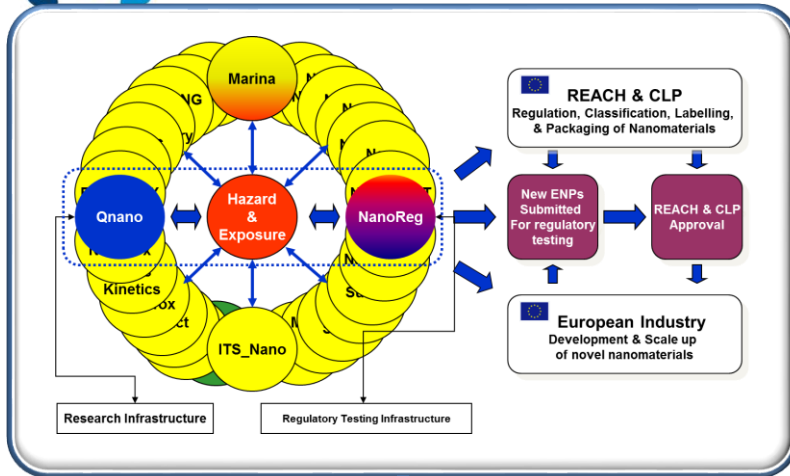
# CIRCULAR ECONOMY

## H2020 NMBP Industrial Technologies R&I Programme Objective

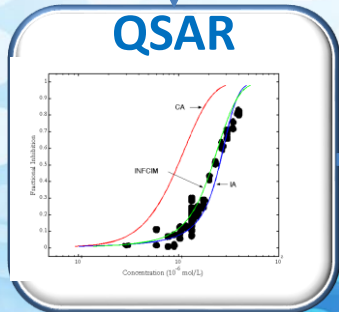
- no longer linear
- extended life time
- collaborative approach
- cross-sectors
- multi-stakeholders
- innovation in all forms
- design strategies
- new business models
- demand-side measures
- etc...



# Designing Green(er) Nanotechnology



Physicochemical data  
Hazard data



Multiscale Modelling



Multiscale Modelling



Multi-variate statistical process control



# Nano-Dynamic Lubricant Systems

## FP7 2020 Interface Project (TRANSPORT)

8 Car Engine components

Plasma Enhanced Chemical Vapor Deposition

Diamond-like Carbon Coating



### Note:

Migrating Innovation from one sector to another!



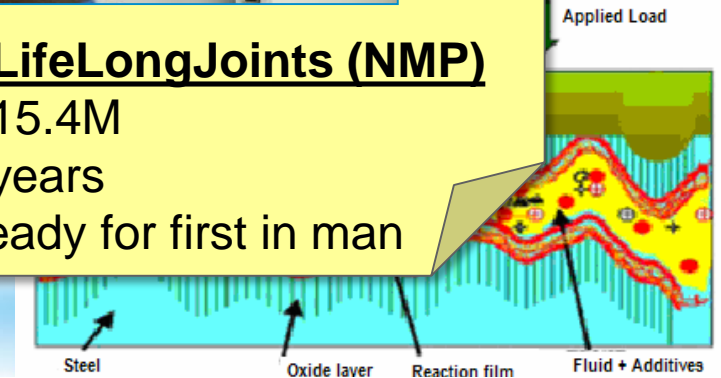
### FP7 2020 Interface

- €2.8M
- 3 years
- Market in 2 years

### FP7 LifeLongJoints (NMP)

- € 15.4M
- 5 years
- Ready for first in man

20% increase in fuel efficiency

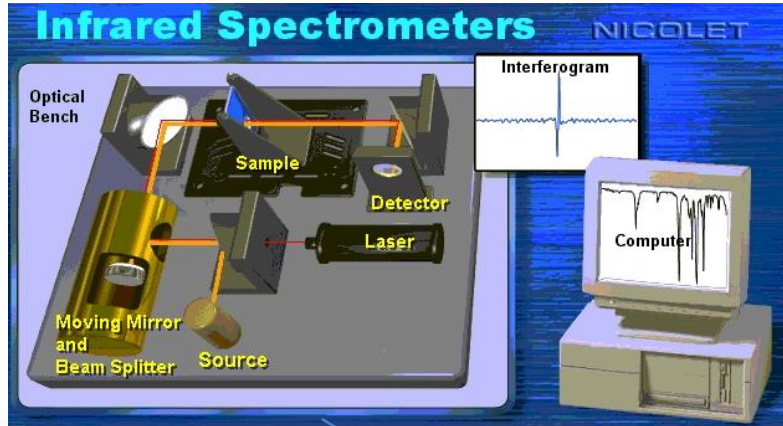


Triggers nano-layering of lubricant

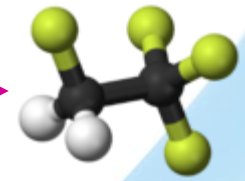


# HFC Refrigerant Gas Manufacturing

In 1995



KLEA 134a



Hydrofluoroethane

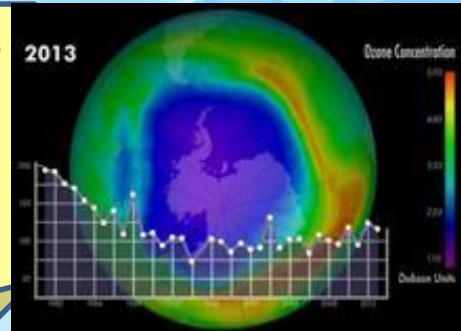
Closed loop control system

Chemical engineering  
Design models

NB: Measures all reactants & products at  
 $T=200^{\circ}\text{C}$  &  $P= 200$  psi in an atmosphere of  
HF (75%) and HCl (25%)

Ozone layer hole repairing (due  
to HFCs replacement of CFCs)  
UN Environment Panel Sept  
2014

NB: HFC Sales €15Bn/year



# Life Cycle Assessment of Nanomaterials and Nanoproducts

1st Sustainable Nanotechnology School

Dipl. Ing. Michael Steinfeldt  
Venice, 12th January 2015



# Nanotechnology-based products / applications on the market (II)

Integrated Nano-Innovations,  
process- / product-integrated

Nano-Innovations, energy  
related solutions

	conductive polymers (organic metals)	UV-protection coating	anti-microbial technical facilities	process catalysts
	abrasion resistance	non-stick coating	polymers with better rheology	special cements nanoelektronics
	easy-to-clean-coating	wear protection coating	flame retardants	abrasion-resistant car tires water storing granulates
	corrosion protection coating	scratch-resistant coating	wear protection lubricants	conductive foils
	anti-reflex coating	catalytic-clean-coating	ferrite adhesives	fuel additives
Efficiency	OLEDs	lighting - LEDs	insulation, aerogels	
Storage	ceramic separators, Li-ion batteries			
Conversion	photovoltaics, thin film			

case-studies exists





# Overview of studies of published LCAs of the manufacture of nanoparticles and nanocomponents

- only 35 publications: “LCA” of Nano-Applications
- only 15 publications: “LCA” of the manufacture of nanoparticles and nanocomponents

Nanoparticle and/or nanocomponent	Assessed impact(s)	References
Metal nanoparticle production (TiO <sub>2</sub> , ZrO <sub>2</sub> )	Cradle to gate energy assessment, global warming potential	(Osterwalder, N., Capello, C., Hungerbühler, K. and Stark, W.J. 2006)
Nanoclay production	Cradle to gate assessment, energy use, global warming potential, ozone layer depletion, abiotic depletion, photochemical oxidant formation, acidification, eutrophication, cost	(Roes, A., Marsili, E., Nieuwlaar, E. and Patel, M. K. 2007)
Several nanomaterial syntheses	E-factor Analysis	(Eckelman, M.J., Zimmerman, J.B. and Paul T. Anastas, P.T. 2008)
Carbon nanoparticle production	Cradle to gate energy assessment	(Kushnir, D. and Sandén, B. A. 2008)
Carbon nanotube production	Cradle to gate assessment with SimaPro software, energy use, global warming potential, ...	(Singh, A., Lou, H.H., Pike, R.W., Agboola, A., Li, X., Hopper, J.R. and Yaws, C.L. 2008)
Single-walled carbon nanotube (SWCNT) production	Cradle to gate assessment with SimaPro software, energy use, global warming potential, ...	(Healy, M. L., Dahlben, L. J. and Isaacs, J. A. 2008)
Carbon nanofiber production	energy use, global warming potential, ozone layer depletion, radiation, ecotoxicity, acidification, eutrophication, land use	(Khanna, V., Bakshi, B. R. and Lee, J. 2008)
Nanoscale semiconductor	Cradle to gate assessment, energy use, global warming potential	(Krishnan, N., Boyd, S., Somani, A., Raoux, S., Clark, D. and Domfeld, D. A. 2008)
Nanoscaled polyanilin production	Cradle to gate assessment with Umberto software, energy use, global warming potential, ...	(Steinfeldt, M., von Gleich, A., Petschow, U., Pade, C. and Sprenger, R.U. 2010)
Multi-walled carbon nanotube (MWCNT) production	Cradle to gate assessment with Umberto software, energy use, global warming potential, ...	(Steinfeldt, M., von Gleich, A., Petschow, U., Pade, C. and Sprenger, R.U. 2010)
Nanoscaled Titanium di-	Cradle to gate assessment, Ecoindicator	(Grubb, G.F. and Bakshi, B. R. 2010)



# Nanotechnology for contaminated land **Remediation**

University of Stuttgart, USTUTT – VEGAS  
**Hans-Peter Koschitzky**



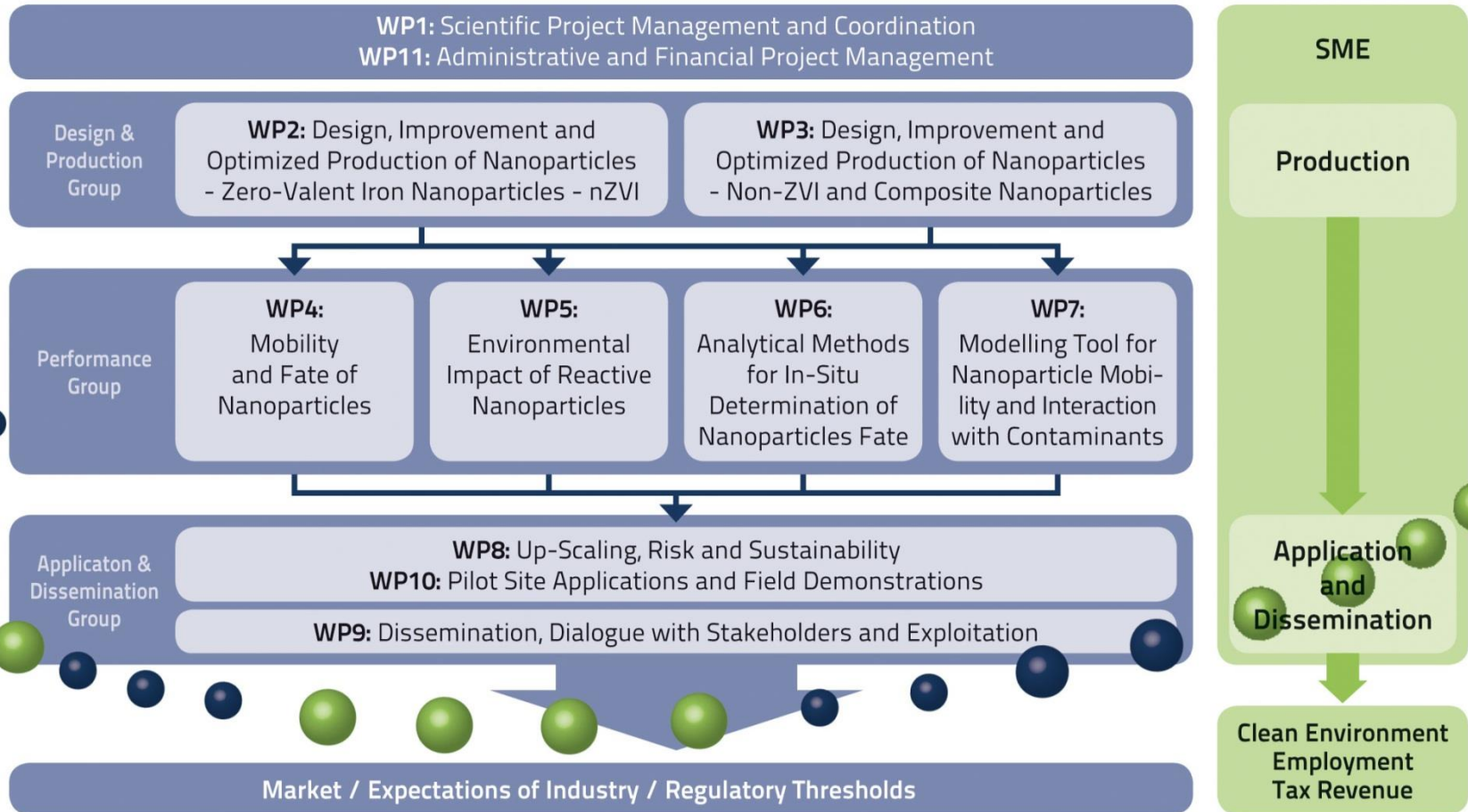


- Small size
  - ➔ higher surface area
  - ➔ more reactive
- NPs (in a carrier fluid) injected into saturated zone via wells
- Focus on source treatment
- Applicable below buildings
- “independent” of application depth
- „semi-passive“ technology
- particles e.g. nZVI
- innovative technology

# NanoRem Structure



Taking **Nanotechnological Remediation Processes** from Lab Scale to End User Applications for the Restoration of a Clean Environment





Site	Country	Site Primary Investigator	Target Cont.	NP-Type	Reaction Principle	Aquifer
Zurzach	CH	Solvay	CHC	milled nZVI	Reduction/ Sorption	porous / unconfined
Spolchemie 1	CZ	Aquatest	CHC	NANOFER 25s	Reduction	porous / unconfined
Spolchemie 2	CZ	Aquatest	BTEX	Iron-Oxide	Oxidation/ microbial Enhancement	porous / unconfined
Barreiro	PO	GeoPlano	HM	Iron-Oxide	Immobilisation	porous / unconfined
Besor-Secher Neot Hovar	IS	Negev, BGU	CHC	air-stable nZVI NANOFER STAR*	Reduction	fractured
Balassagyarmat	H	Golder	CHC	Carbo-Iron	Reduction / Sorption	porous / unconfined
Bizkaia	ES	Tecnalia	HM	Iron-Oxide	Reduction/ Immobilisation	porous / unconfined



# Panel discussion topics:

- Definition of “Green nanotechnology in Sustainable nanotechnology”?
  - Greener by design principle for products and processes
  - Nanotechnology to address big environmental issues (Ozone layer, energy global warming etc.)
  - Nanotechnology for environmental remediation
- Where are the gaps in science and translational research?
- What new challenges are there for regulators and industry?
- Addressing ethical and public dialogue issues?
- What should our priorities be for future collaborative projects?

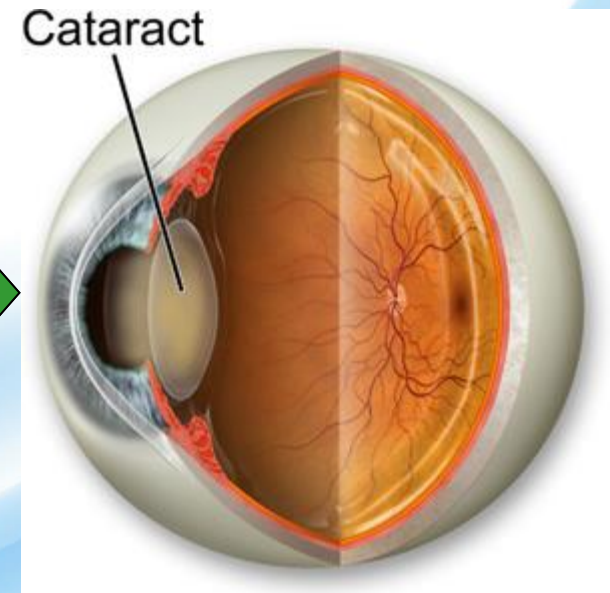




# Cataract Eye Surgery... .....a Personal View of “Green by Design”



Jan 2009



Aug 2009



Diffraction Lens Cross-section (~100 nm steps)



UNIVERSITY OF LEEDS